



Phosphate Rocks and Nuclear Proliferation

Nils Haneklaus^a, Anastasiya Bayok^b, and Vitaly Fedchenko^c

^aInstitute of Reactor Safety and Reactor Technology, RWTH Aachen University, Aachen, Germany; ^bGraduate School of East Asian Studies, Freie Universität Berlin, Berlin, Germany; ^cStockholm International Peace Research Institute (SIPRI), Solna, Sweden

ABSTRACT

Phosphate rocks are predominantly mined for fertilizer production. However, they also contain considerable amounts of accompanying natural uranium that can exceed concentrations found at commercial uranium mines. Extracting uranium from phosphate rocks during fertilizer production is a technically mature process; it was used on an industrial scale in the United States and elsewhere before decreasing uranium prices made this practice unprofitable in the 1990s. Soon, technical improvements, potentially rising uranium prices, and anticipated environmental regulations may make uranium extraction from phosphates profitable again in the United States and emerging phosphate rock mining centers in Northern Africa and the Middle East. Extracting uranium during phosphate fertilizer production is desirable in a way that otherwise lost resources are conserved and fertilizers with reduced radiotoxic heavy metal content are produced. Phosphate rocks have also been subject to clandestine uranium acquisition. In this work, the relevance of unconventional uranium resources from phosphate rocks is reviewed. A brief overview of the extraction process, a list of the required materials, and a very simple estimation of the amounts of uranium that could be extracted using a container-sized pilot plant which can be integrated into existing fertilizer plants is provided. Lastly, past known unreported uranium extraction activities from phosphate rocks are discussed.

ARTICLE HISTORY

Received 9 May 2017 Accepted 4 October 2017

Introduction

The acquisition of plutonium or highly enriched uranium (HEU) is traditionally understood as the hardest part of the nuclear explosive device production process.¹ The plutonium route is not further discussed here. HEU is produced through enrichment of natural uranium. This challenging process was traditionally associated with relatively large intelligence signatures (e.g., large energy and space requirements for gaseous diffusion and gas centrifuges), and is arguably still the main barrier to nuclear weapons production capability. These large industrial

facilities are an important observable indicator that an actor is pursuing nuclear weapons development.²

In comparison, uranium acquisition attracts relatively little attention, e.g., uranium ore concentrate (UOC) is not monitored by the Nuclear Suppliers Group (NSG) or International Atomic Energy Agency (IAEA) safeguards.³ There is little concern as most UOC sales are mostly to NSG members (although not necessarily from NSG-states, e.g., Namibia and Niger are relevant uranium suppliers).4 Nevertheless, undeclared or clandestine accumulation of uranium stocks may significantly facilitate proliferation. An appropriate level of transparency of uranium production by any mining process is therefore relevant to nonproliferation efforts.

All conventional uranium production (mining or extraction alike) should be reported to IAEA under its comprehensive safeguards agreement (INFCIRC/153) and additional protocol (INFCIRC/540). An increasing number of actors are considering uranium extraction from unconventional resources. Forcing states to report uranium extraction from unconventional resources presents challenges to IAEA. Some countries, for instance, do not report accompanying uranium as they fear compromising the value of the primary ore, or they are simply not aware of byproduct uranium extraction operations taking place as they are, due to their relatively little economic importance sometimes not (directly) declared by mining companies.

Among these unconventional resources phosphate rocks are of prime importance due to the relatively large concentration of accompanying uranium and the technical maturity of the uranium extraction process. Phosphate rock production is expected to increase from 223 million tons in 2015 to 255 million tons in 2019, while phosphate rock processing plants may triple in capacity by 2018.⁵ Uranium extraction plants can be relatively easy to integrate into existing phosphate rock processing plants and may benefit from the available infrastructure. As a result of the global abundance and the large global trade volumes of phosphate rocks, it is unlikely that IAEA or any other organization will have the capacity to monitor global phosphate rock trading and processing.

It has been argued though that since the number of countries proficient in uranium enrichment or other technologies critical from the non-proliferation standpoint has increased over time, additional measures, such as an introduction of nonproliferation regulations to the UOC market and particularly uranium extraction from unconventional resources, may be necessary.⁶

In this work the relevance of unconventional uranium resources from phosphate rocks is reviewed. A brief overview of the extraction process that includes a list of the required materials and a very simple estimation of the amounts of uranium that could be extracted using a container-sized pilot plant which can be integrated into existing fertilizer plants at different locations is provided. Lastly, past known unreported uranium extraction activities from phosphate rocks are discussed.

Phosphate rocks—a relevant unconventional uranium source

The Nuclear Energy Department of the IAEA differentiates between conventional and unconventional uranium sources.⁷ Among the various unconventional sources



mentioned (phosphate rocks, non-ferrous ores, carbonatite, black shale a,nd lignite) uranium from phosphate rocks is of predominant importance. Other unconventional sources (e.g., black shale and seawater) may become relevant at some point in the future.⁸ The predominance of uranium from phosphate rocks among the unconventional resources may be explained by:

- The relatively high average and local concentrations of uranium found in phosphate rocks;
- The large quantities of uranium found in phosphate rocks globally;
- The technical maturity of extracting uranium from phosphate rocks during fertilizer production.

Extracting uranium from phosphate rocks is inexpensive when compared with other unconventional sources, particularly uranium extraction from seawater. Furthermore, otherwise lost uranium resources can be conserved and the amount of radiotoxic elements in the final fertilizer products can be significantly reduced by removing more than 90% of the accompanying uranium. In addition to uranium, phosphate rocks contain several trace elements such as rare earth elements (REE) that can be extracted and sold as well.¹⁰

Concentration of uranium in phosphate rocks

Phosphate rocks are naturally occurring mineral deposits which contain relatively high concentrations of phosphate minerals. 11 Uranium is an accompanying element in phosphate rocks. There are two major sources of phosphate rocks: sedimentary and igneous (magmatic) deposits. 12 Typically, deposits are of a single type and typically uranium concentrations are reported to be considerably higher in sedimentary deposits. About 80-90% of the world's phosphate production in the last ten years is estimated to derive from sedimentary sources. 13 Igneous deposits provided about 10-20% of the world's phosphate rock production during the last ten years with small additional quantities from excavated biogenic resources, largely bird and bat guano accumulations.¹⁴ Worldwide average uranium concentrations in phosphate rocks range from 25-50 ppm with local deposits showing concentrations as high as 600 ppm. 15 In comparison, the average concentration of uranium in seawater is as low as 0.003 ppm. ¹⁶ It is after concentration in loaded sorbents that relevant uranium concentrations from seawater are available. 17 The Nuclear Energy Department of the IAEA recognizes ores with minimum concentrations of 300 ppm as uranium resources. 18 The World Nuclear Association (WNA) differentiates between (1) very high-grade uranium ores (>200,000 ppm), (2) high-grade uranium ores (>20,000 ppm), (3) low-grade uranium ores (>1,000 ppm) and (4) very low-grade uranium ores $(>100 \text{ ppm})^{19}$ as indicated in Table 1.

Average uranium concentrations in phosphate rock deposits in Algeria (Djebel Kouif, 100 ppm), Angola (Cabinda, 260 ppm), Brazil (Araxa, 182 ppm and Catalao, 220 ppm), Burkina Faso (Kodjari, 125 ppm), Egypt (Hamrawen, 110 ppm, Safaga, 120 ppm, and West Mahamid, 100 ppm), Israel (Arad, 150 ppm), Mali (Tilemsi, 123 ppm), Morocco (undifferentiated, 130 ppm), Tanzania (Minjingu, 390 ppm),

Table 1. Characterization of uranium ore (World Nuclear Association).

	Concentration [ppm uranium]
Very high-grade uranium ore	>200,000
High-grade uranium ore	>20,000
Low-grade uranium ore	>1,000
Very low-grade uranium ore	>100

United Sates (Central Florida, 141 ppm and Idaho, 107 ppm) as reported by van Kauwenbergh²⁰ are high enough to be labeled as "very low-grade uranium ores" and exceed the concentration of a number of very low-grade commercial uranium mines that are, for example, operated in Namibia.²¹

Quantity of uranium in phosphate rocks

Overall phosphate rock reserves are concentrated in a few countries with deposits in Morocco (including Western Sahara) accounting for nearly three quarters of all material.²² Phosphate rock resources are subject to active scientific discussion due to the importance of phosphate rocks for the world's food security.²³ Figure 1 provides an overview of global phosphate rock production and phosphate rock reserves by country in 2015 using data from the U.S. Geological Survey.²⁴

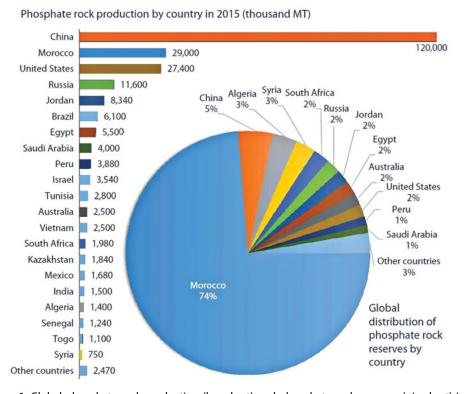


Figure 1. Global phosphate rock production (bar chart) and phosphate rock reserves (pie chart) in 2015 (U.S. Geological Survey).



The quantity of uranium in phosphate rocks is considerable. WNA reports that in addition to the 5.9 million metric tons (MT) of known recoverable uranium resources, 9-22 million MT may be found in phosphate rocks worldwide.²⁵ Ulrich et al. suggest similar amounts (5.7 million MT).²⁶ Gabriel et al.²⁷ estimate that slightly more than 15% of uranium required for peaceful purposes worldwide could come as a purified byproduct from phosphate fertilizer production and Kim et al.²⁸ further estimate that as of 2017, 10% of uranium required for peaceful purposes in the United States could be provided from the country's phosphate fertilizer production chain. The large quantities differentiate uranium from phosphate rocks from other unconventional uranium resources such as uranium from black shales that show similarly high uranium concentrations (20-500 ppm) but less significant overall quantities.²⁹

Past commercial extraction of uranium from phosphate rocks

The first industrial attempts to recover uranium from phosphate rocks started in Florida³⁰ and to the mid-1990s about 20% of uranium mined in the United States was a byproduct of phosphate rock processing.³¹ Past attempts to recover uranium from wet phosphoric acid (WPA), an intermediate product in phosphate fertilizer production, can be divided into three waves ranging from the early 1950s to the early 1960s (first wave), the late 1970s to the mid-1990s (second wave) with the last commercial plant closing operation in 1999, and a third wave that may be a result of technically improved extraction techniques, rising uranium prices, and upcoming environmental regulations.

During the first wave (1951-1962) 17,150 MT uranium were recovered from phosphate rocks in the United States, mainly for defense purposes.³² Rising uranium demand for commercial nuclear power and increasing prices in the 1970s led to a second larger wave resulting in plants being constructed and operated in Belgium, Canada, Iraq, Taiwan, and the United States.³³ It is estimated that some 20,000 MT uranium were recovered during this period. Other considerable uranium recoveries from phosphate rocks took place in the former Soviet Union. In Kazakhstan for instance 40,000 MT uranium (from 1970s to 1990s) were recovered from marine organic deposits (essentially concentrations of ancient fish bones with higher grades of uranium).34 Table 2 provides a brief overview of industrial plants that extracted uranium for commercial purposes from WPA. 35,36

Kim et al.37 estimated that uranium prices as high as \$50/lb. U₃O₈ would make uranium extraction again profitable in the United States. This trend may be further enhanced by improvements in recovery techniques such as in ion exchange recovery and potential regulations for upper limits for uranium content in fertilizers.

Wet phosphoric acid production and uranium recovery

Two primary phosphate rock processing methods: WPA and thermal acid processes can be differentiated. The WPA process is presently the most economical due to

Table 2. Commercial plants recovering uranium from wet phosphoric acid during the 1st and 2nd wave.

Reported uranium production [MT U ₃ O ₈ /year]	I	I		I		Ι	I	120-127	137–163		265–345	163	218–254	231	289–317	20		42		10–12	162–196	54
Reported uranium extraction capacity [MT U ₃ O ₈ /year]	36	23		I		36	73–163	129–150	181–204		313	163–193	272–286	272–286	313-340	59		45		12	191	103
Process	Precipitation	OPPA		I		OPPA	OPPA	OPAP	DEPA-TOPO		DEPA-TOPO	OPPA	DEPA-TOPO	DEPA-TOPO	DEPA-TOPO	DEPA-TOPO		OPAP; DEPA-TOPO		DEPA-TOPO	DEPA-TOPO	DEPA-TOPO
Owner/ Operator	Blockson Chemical Co.	Texas City Chemicals, Inc./Atomic	Energy Commission	Virginia-Carolina Chemical	Corp./Atomic Energy Commission	IMCC Intl. Minerals & Chemicals Corp.	U.S. Phosphoric Products	W.R. Grace/URC Uranium Recovery	Farmland Industries/Wyoming	Minerals Corporation	Freeport Minerals	Gardinier-Pechiney	CFI/IMC	CFI/IMC	IMC	Prayon/ Union Minière and Umipray	S.A. (joint-venture)	Earth Sciences Extraction Co. &	Urangesellschaft Canada Ltd.	Institute of Nuclear Research (NERI)	Agrico Chemical/Freeport Minerals	SOM (Preyon/Mechim)
Operating Period	1951–1962	1952–1956		1954–1959		1955–1961	1957–1961	1976–1980	1978–1981		1978–1999	1979–1982	1980–1985	1980–1992	1980–1992	1980–1998		1980–1981;	1983–1987	1981–1985	1981–1998	1984–1991
Plant	Joliet, IL	Texas City, TX		Nichols, FL		IMCC Plant, Bonnie, FL	Tampa, FL	W.R. Grace Plant, Bartow, FL	Farmland, Pierce, FL		Uncle Sam, Convent, LA	Riverview Plant, East Tampa, FL	CF Industries, Bartow, FL	CF Industries, Plant City, FL	IMC, New Wales, FL	Engis, Liège		WCFL, Calgary, AB		China Phosphate, Lung Tan	Sunshine Bridge, Donaldsville, LA	Al Qaim
Country	United States	United States		United States		United States	United States	United States	United States		United States	United States	United States	United States	United States	Belgium		Canada		Taiwan	United States	Iraq
	1st wave	$(1951-1962)^{a}$						2nd wave	(1976–1999)													



high energy intensity of thermal processing. Phosphate rocks are usually concentrated before leaching. Depending on the nature of the gangue material³⁸ mixed with the phosphate rocks, simple techniques such as crushing, grinding and/or screening may be sufficient for extraction. In most cases, more advanced techniques such as flotation or calcination are required.³⁹ During WPA production the concentrated ore is leached with hydrochloric acid (Equation 1), nitric acid (Equation 2) or sulfuric acid (Equation 3).40

$$Ca_{10}(PO_4)_6F_2 + 20HCl \rightleftharpoons 6H_3PO_4 + 10CaCl_2 + 2HF$$
 (1)

$$Ca_{10}(PO_4)_6F_2 + 20HNO_3 \rightleftharpoons 6H_3PO_4 + 10Ca(NO_3) + 2HF$$
 (2)

$$Ca_{10}(PO_4)_6F_2 + 10 (H_2SO_4 \bullet nH_2O) \rightleftharpoons 6H_3PO_4 + 10(CaSO_4 \bullet nH_2O)_s + 2HF$$
(3)

Presently, about three quarters of WPA is produced using sulfuric acid. 41 Uranium has traditionally been extracted from the pre-concentrated phosphoric acid as part of the WPA purification. Figure 2 provides a brief overview of the process and indicates at which point uranium can be extracted and further processed to yellow cake if desired. The advantage for commercial uranium extractors and potential proliferators alike is that uranium extraction units can be added to existing infrastructure. Since phosphoric acid is a liquid, only piping that results in little to no visible footprint is required.

It is worth noting that uranium extraction from WPA is today the most economical way to extract byproduct uranium. Less economic methods include extraction directly from phosphate rock,42 merchant grade WPA or even final fertilizer products.

Mined phosphate rocks are concentrated in a beneficiation step to increase the phosphorous content. Concentrated phosphate rocks are digested in acid (most of the time sulfuric acid, H₂SO₄, is used) to produce phosphoric acid. Besides phosphoric acid, relatively large amounts of phosphogypsum (roughly 5 MT phosphogypsum per 1 MT phosphoric acid) accrue during the process. Phosphogypsum shows low levels of radioactivity that precludes its usage as a construction material.⁴³ In most cases phosphogypsum is currently stacked next to the processing plants. Most uranium (80-90%) ends up in the phosphoric acid stream. How much uranium is transferred to the WPA and phosphogypsum is ultimately dependent on the process conditions and feed material.⁴⁴

Solvent extraction methods were the predominant methods of choice for extracting uranium during phosphoric acid purification. Solvent extraction is

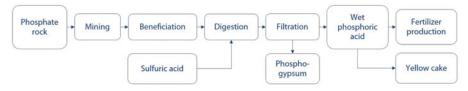


Figure 2. Brief overview of the WPA process with uranium extraction.

accomplished with some combination of di (2-ethylhexyl) phosphoric acid (DEPA, DEHPA or D2EHPA) and trioctyl phosphine oxide (TOPO), octyl phenyl acid phosphate (OPAP), octyl pyro phosphoric acid (OPPA) or tributyl phosphate (TBP). Beltrami et al.,⁴⁵ Bunus⁴⁶ and Singh et al.⁴⁷ provide comprehensive reviews of the different extraction processes used. Among these options the DEPA-TOPO or ORNL process developed at Oak Ridge National Laboratory was the most widely used extraction process.⁴⁸ The process was predominantly used for industrial purposes due to its stability, efficiency and selectivity.⁴⁹

Materials required for the DEPA-TOPO process

The basic DEPA-TOPO process requires little material input. Hurst et al. 50 provided a list of materials required for the DEPA-TOPO process for an economic assessment. The quantities needed to extract 1 g U $_3$ O $_8$ as well as the quantities needed to extract a "significant quantity" (10 MT) natural uranium are provided in Table 3. None of the listed materials is considered a dual-use item by the Wassenaar Arrangement, 51 or the Australia Group Export Control list. 52

Possibilities of small scale uranium extraction

In addition to the commercial plant operations listed in Table 3 several pilot plants using different extraction techniques were operated around the globe. Urtek LLC, for example, developed an alternative technique, based on ion exchange, to commonly solvent extraction processes such as the DEPA-TOPO process that promises lower costs and higher recovery rates and is designed to be integrated into existing phosphoric acid facilities. Figure 3 shows a pilot plant fitting in two 40-foot shipping containers that successfully proved the viability of this technology.⁵³ The pilot plant is designed in accordance with US-NRC 10 CFR Part 40 and is operated such that no more than 70 kg source material are extracted each year.

Given the relatively small footprint of such a plant, estimating the uranium extraction capability is worthwhile. Equation 4 provides a simple approach that is dependent on the given (0.41 l/s or 0.66 gpm) phosphoric acid volume flow.

$$\dot{V}_{WPA} \times \varphi_U \times D_U \times t = m_U \tag{4}$$

Table 3. Amount of material required to extract a significant quantity of uranium (IAEA).

Material		Use	Quantity [g/g U ₃ O ₈]	Material required to extract a significant quantity of uranium [MT]			
Sodium chlorate	NaClO ₃	Liquor oxidation (1st and 2nd cycle)	1.80	21.22			
Ammonia	NH_3	Stripping	0.90	10.61			
Carbon dioxide	CO_2	Stripping	0.80	9.43			
Iron metal	Fe _	Stripping	0.50	5.90			
Di-(2-ethylhexyl) phosphoric acid	DEPA	Organic Extraction	<0.01	<0.12			
Tri-n-octylphosphine	TOPO	Organic Extraction	< 0.01	< 0.12			





Figure 3. Urtek LLC uranium extraction pilot plant (Urtek LLC).

 \dot{V}_{WPA} = Phosphoric acid volume flow [l/s]

 φ_U = Uranium content of the phosphoric acid [g/l]

 D_U = Fraction of the uranium that is extracted

t = Extraction time [s]

 m_U = Mass of the extracted uranium [g]

Assuming nearly continuous operation (with an availability factor of 0.90) the amount of uranium that could be extracted from phosphoric acid with relatively high uranium content (0.165 g/l) like Florida⁵⁴ and a recovery rate of 0.95 amounts to approximately 1,825 kg/year. Glaser⁵⁵ estimated that 280 kg natural uranium are required to produce 1 kg weapon grade HEU (90% uranium-235). A review of Iraq's nuclear weapons program revealed a design that would require about 16 kg of 90% enriched uranium. This would require 4,480 kg of natural uranium feed using Glaser's calculations.



Table 4. Wet phosphoric acid volume flow required at different locations to extract a significant quantity of uranium in a year.

Location	$oldsymbol{arphi}_{U}$ [g/l]	$\dot{V}_{H_3P{ m O}_4}$ [l/s]		
United States, FL	0.165	2.25		
Israel	0.140	2.65		
Morocco	0.119	3.12		
Iran	0.083	4.47		
Jordan	0.071	5.22		
Taiwan	0.067	5.53		
Syria	0.060	6.18		
Egypt	0.040	9.27		
Tunisia	0.037	10.02		

The IAEA defines a significant quantity to be 25 kg HEU or 10 MT natural uranium. Table 4 provides a brief overview of the required annual phosphoric acid flow that would be sufficient to extract a significant quantity of natural uranium with phosphoric acid used at different locations (again with D_U = 0.95 and 0.90 plant availability). Locations were chosen based on open source data and provide a brief overview of the different uranium concentrations at different deposits. The interview of the different uranium concentrations at different deposits.

Commercial WPA plants at which uranium was extracted had much higher throughputs than the values provided in Table 4. The IMC plant in New Wales, Florida, for instance operated with a feed (\dot{V}_{WPA}) ranging from 51–83 l/s producing some 245–269 MT uranium or 24–26 significant quantities per year.⁵⁸

Known unreported uranium extraction from domestic phosphate rocks

Uranium mining produces more uranium than phosphate processing plants; diverting material during traditional and in-situ leach uranium mining operations without raising attention of IAEA safeguards, is therefore easier. However, since phosphoric acid can be diverted to a side-stream, stripped of uranium, and returned to the fertilizer stream there may be fewer indicators of uranium extraction. The extraction route may thus be attractive for clandestine uranium accumulation if only phosphate rocks are available and primary uranium ores are not. In addition, even reported uranium byproduct extraction is often not considered a uranium mining operation by national regulations. Uranium extraction from unconventional resources should be reported to IAEA under its comprehensive safeguards agreement (INFCIRC/153) and additional protocol (INFCIRC/540) but has often been ignored or overlooked in practice.

Uranium from domestic phosphate rock sources contributed to nuclear programs in Israel⁵⁹ and the United States.⁶⁰ In 1949 Science Corps C, a special unit of the Israel Defense Forces started a two-year geological survey searching for uranium in the Negev desert. Uranium was found in phosphate rocks and Science Corps C eventually perfected the extraction process by 1953.⁶¹ It is believed that Israel is still extracting some 10 MT⁶² (1 Significant Quantity) or more uranium during domestic phosphate rock processing annually.⁶³



Another example is the Al Qaim plant in Iraq were some 109 MT or nearly 11 Significant Quantities of uranium were extracted without reporting this to IAEA⁶⁴ before the facility was destroyed during the First Gulf War. The phosphate rock deposits in western Iraq contain some 40–80 ppm uranium. 65 Phosphate rocks were mined in Akashat and transported 150 km to the Al Qaim processing facility by train. The Al Qaim facility started operation in 1984 and played an important role for the country's fertilizer supply.⁶⁶ A facility to extract uranium from WPA was erected within two years from 1982 to 1984. It was designed to extract 103 MT uranium/year if operating 317 days/year, processing some 42 l WPA/s with 0.075 g uranium/l and a recovery rate of 0.93. As part of later inspections Iraq declared that the plant met less than 20% of its design capacity during its six years (1984-90) of operation. The poor plant performance was due to lower than anticipated uranium concentrations (approximately 60% of the design value), a drastically reduced flow rate (approximately 50% of the design value), a reduced recovery rate (approximately 0.78) and reduced overall plant availability (214 days/year on average). Though the plant did not meet the design specifications its activity was initially not reported to IAEA safeguards.67

Known unreported uranium extraction from imported phosphate rocks

In addition to uranium extraction from domestic phosphate rocks, several countries import phosphate rocks for phosphate fertilizer production and extracted accompanied uranium from these imported resources. Belgium for instance reported the production of some 40 MT uranium annually at the Prayon Plant in Engis (near Liège) from Moroccan (Khouribga) phosphate rock from 1980 to 1998. Interest remains in uranium from phosphate rock rich regions as indicated by contracts between Areva (France) and OCP (Morocco).⁶⁸ For countries without considerable phosphate rock and uranium resources, such as India and Pakistan,⁶⁹ for whom buying uranium on the international markets is a struggle⁷⁰; uranium from phosphate rocks may be of particular interest. As further evidence, Iran reportedly attempted to circumvent sanctions on the direct import of uranium ore by purchasing ores, including phosphate rocks, with a relatively high content of accompanying uranium.⁷¹

Phosphate rocks may be imported from multiple sources and be blended at a single facility. Material flows are, for instance, available for a plant in the Philippines that imports phosphate rocks from different sources and blends them prior to processing (without uranium extraction).⁷² Blending makes it challenging to understand whether small or medium amounts of uranium were extracted given uranium concentrations in the phosphate rocks and final fertilizer products.

The Republic of Korea (ROK) considered developing nuclear weapons in the late 1960s due to worries about U.S. alliance guarantees against threats from the Democratic People's Republic of Korea (DPRK). ROK first decided to pursue plutonium production using a reprocessing facility, a research reactor and a heavy water reactor. Due to controls on dual-use technology because of India's 1974 nuclear test,



ROK's efforts to gain weapons grade plutonium were uncovered. Though never of significance for a weapons program, ROK's nuclear activities continued in the early 1980s by selectively importing phosphate rock with high uranium content, so that uranium could be extracted and used for clandestine enrichment experiments.⁷³

Conclusion

Acquiring natural uranium is the first step to producing nuclear explosives. In addition to conventional sources, phosphate rocks are a promising source of unconventional uranium. Due to the global abundance of phosphate rocks as well as its large trade volumes for fertilizer production, relevant for global food security, it is unlikely that IAEA or any other organization will have the capacity to monitor uranium extraction from domestic or imported phosphate rocks. Additionally, this could be considered a poor use of IAEA resources. Knowledge that significant amounts of uranium may be transferred to states that have few uranium resources but possible nuclear weapon programs is useful though. Guidelines for the declaration of mined uranium that include unconventional uranium from extraction activities are in place. We urge IAEA as well as all its Member States to make use of them, close potential loopholes and thus enable resource conversation and the production of cleaner fertilizer globally.

Acknowledgments

The authors thank experts from the IAEA, the Peace Research Institute Frankfurt (PRIF), the Nuclear Policy Working Group (NPWG) at the University of California at Berkeley, and RWTH Aachen University for helpful discussions on the subject, Urtek LLC. for providing pictures of their pilot plant and the participants of the Sustainable Phosphorous Summit 2014 for raising the subject discussed here. Any remaining omissions or inconsistencies are the authors' alone.

Notes and References

- 1. R. Scott Kemp, "Environmental Detection of Clandestine Nuclear Weapon Programs," Annual Review of Earth and Planetary Sciences 44(2016): annurev-earth-060115-012526, doi:10.1146/annurev-earth-060115-012526.
- 2. R. Scott Kemp, "Environmental Detection of Clandestine Nuclear Weapon Programs."
- 3. NSG, "Nuclear Suppliers Group Guidelines," 2016.
- 4. ASNO, "Nuclear Trade Outside the Nuclear Suppliers Group," 2009, 1–7.
- 5. Stephen M. Jasinski, "Phosphate Rock," USGS Mineral Commodities Summaries 703 (2016): 120 - 21.
- 6. Ian Anthony and Lina Grip, "The Global Market in Natural Uranium—from Proliferation Risk to Non-Proliferation Opportunity," 2013.
- 7. IAEA and NEA, "Uranium 2011: Resources, Production and Demand," 2012.
- 8. IAEA and NEA, "Uranium 2011."
- 9. Nils Haneklaus et al., "To Extract, or Not to Extract Uranium from Phosphate Rock, That Is the Question," Environmental Science (2016). doi:10.1021/acs.est.6b05506.
- 10. Minpeng Chen and Thomas E. Graedel, "The Potential for Mining Trace Elements from Phosphate Rock," Journal of Cleaner Production 91(2015): 337-46,



- doi:10.1016/j.jclepro.2014.12.042; Patrick Zhang, "Comprehensive Recovery and Sustainable Development of Phosphate Resources," Procedia Engineering 83(2014): 37-51, doi:10.1016/j.proeng.2014.09.010; Poul Emsbo et al., "Rare Earth Elements in Sedimentary Phosphate Deposits: Solution to the Global REE Crisis?," Gondwana Research 27(2015): 776–85, doi:10.1016/j.gr.2014.10.008.
- 11. FAO, Use of Phosphate Rocks for Sustainable Agriculture, FAO Fertilizer and Plant Nutrition Bulletin, vol. 13, 2004.
- 12. Steven J. Van Kauwenbergh, "World Phosphate Rock Reserves and Resources" (Muscle Shoals, AL: IFDC. FAO, Use of Phosphate Rocks for Sustainable Agriculture.
- 13. FAO, Use of Phosphate Rocks for Sustainable Agriculture.
- 14. Kauwenbergh, "World Phosphate Rock Reserves and Resources."
- 15. IAEA, "World Distribution of Uranium Deposits (UDEPO) with Uranium Deposit Classification 2009," 2009.
- 16. Yi Lu, "Uranium Extraction: Coordination Chemistry in the Ocean," Nature Chemistry 6(2014): 175-77, doi:10.1038/nchem.1880; WNA, "Supply of Uranium," 2014; Joel Guidez and Sophie Gabriel, "Extraction of Uranium from Seawater: A Few Facts," EPJ Nuclear Sciences & Technologies 2(2016): 10, doi:10.1051/epjn/e2016-50059-2.
- 17. Suree Brown et al., "Uranium Adsorbent Fibers Prepared by Atom-Transfer Radical Polymerization (ATRP) from Poly (vinyl Chloride)-Co-Chlorinated Poly (vinyl Chloride) (PVC-Co-CPVC) Fiber," Industrial and Engineering Chemistry Research 55(2016): 4139-48, doi:10.1021/acs.iecr.5b03355; Jungseung Kim et al., "Recovery of Uranium from Seawater: A Review of Current Status and Future Research Needs," Separation Science and Technology 48(2013): 367-87, doi:10.1080/01496395.2012.712599.
- 18. IAEA, "World Distribution of Uranium Deposits.
- 19. WNA, "Supply of Uranium," 2014.
- 20. S.J. Van Kauwenbergh, "Cadmium and Other Minor Elements in World Resources of Phosphate Rock," in The Fertilizer Society Proceedings No. 400, 1997.
- 21. WNA 2017: "Uranium in Namibia," http://www.world-nuclear.org/informationlibrary/country-profiles/countries-g-n/namibia.aspx.
- 22. James Cooper et al., "The Future Distribution and Production of Global Phosphate Rock Reserves," Resources, Conservation and Recycling 57(2011): 78-86, doi:10.1016/j.resconrec.2011.09.009.
- 23. Andrea E. Ulrich and Emmanuel Frossard, "On the History of a Reoccurring Concept: Phosphorus Scarcity," Science of the Total Environment 490(2014): 694-707, doi:10.1016/j.scitotenv.2014.04.050; Dana Cordell and Stuart White, "Peak Phosphorus: Clarifying the Key Issues of a Vigorous Debate about Long-Term Phosphorus Security," Sustainability 3(2011): 2027-49, doi:10.3390/su3102027; Vaclav Smil, "Phousphorus in the Environment: Natural Flows and Human Interferences," Annu. Rev. Energy Environ., 2000, 53-88, doi.org/10.1146/annurev.energy.25.1.53; Dana Cordell, Jan Olof Drangert, and Stuart White, "The Story of Phosphorus: Global Food Security and Food for Thought," Global Environmental Change 19(2009): 292-305, doi:10.1016/j.gloenvcha.2008.10.009; D. P. Van Vuuren, A. F. Bouwman, and A. H W Beusen, "Phosphorus Demand for the 1970-2100 Period: A Scenario Analysis of Resource Depletion," Global Environmental Change 20(2010): 428-39, doi:10.1016/j.gloenvcha.2010.04.004; J. D. Edixhoven, J. Gupta, and H. H G Savenije, "Recent Revisions of Phosphate Rock Reserves and Resources: A Critique," Earth System Dynamics 5(2014): 491-507, doi:10.5194/esd-5-491-2014.
- 24. U.S. Department of the Interior, U.S. Geological Survey, "Mineral Commodities Summary," U.S. Govt Printing Office, 124-125.
- 25. WNA, "Uranium from Phosphates," 2015.
- 26. Andrea E Ulrich et al., "Uranium Endowments in Phosphate Rock.," The Science of the Total Environment 478(2014): 226-34, doi:10.1016/j.scitotenv.2014.01.069.



- 27. Sophie Gabriel et al., "Building Future Nuclear Power Fleets: The Available Uranium Resources Constraint," *Resources Policy* 38(2013): 458–69, doi:10.1016/j.resourpol.2013.06.008.
- 28. Haeyeon Kim et al., "Potential Uranium Supply from Phosphoric Acid: A U.S. Analysis Comparing Solvent Extraction and Ion Exchange Recovery," *Resources Policy* 49(2016): 222–31, doi:10.1016/j.resourpol.2016.06.004.
- Patrice Bruneton, "Unconventional Uranium Resources Challenges and Opportunities" (Santiago, Chile: UNFC Workshop, 2013).
- 30. Vaughn Astley and Regis Stana, "There and Back Again 2.5 Again Who Did What in Solvent Extraction? A Demonstrated & Proven Technology for Uranium Recovery from Phosphoric Acid," *Procedia Engineering* 83(2014): 270–78, doi:10.1016/j.proeng.2014.09.003.
- 31. WNA, "Uranium from Phosphates."
- 32. IAEA and NEA, "Uranium 2011: Resources, Production and Demand."
- 33. IAEA, "The Recovery of Uranium from Phosphoric Acid," 1989.
- 34. S. Gabriel, A. Baschwitz, G. Mathonnière, T. Eleouet, F. Fizaine, "A critical assessment of global uranium resources, including uranium in phosphate rocks, and the possible impact of uranium shortages on nuclear power fleets," *Annals of Nuclear Energy* 58, 213–220(2013), doi:10.1016/j.anucene.2013.03.010.
- 35. R H De Voto and D N Stevens, Uraniferous Phosphate Resources and Technology and Economics of Uranium Recovery from Phosphate Resources (United States and free world. Golden, CO: Earth Sciences, Inc., 1979); B F Greek, O W Wallen, and Tynan D E, "Uranium Recovery from Wet Process Phosphoric Acid," Industrial & Engineering Chemistry & Research 49(1957); F Habashi, "Recovery of Uranium from Phosphate Rock: Progress and Problems," Proceedings—International Congress on Phosphorus Compounds (1980), 629–66; A. D. Owen, "Byproduct Uranium," Resource Policy 18(1992): 137–47.
- 36. M J Reaves, "The Importance of by-Product Uranium to Phosphate Rock Producers," in Industrial Minerals Conference on Phosphates: What Prospects for Growth (Orlando, Florida, 1983), 11–14; P Becker, Phosphates and Phosphoric Acid: Raw Materials, Technology and Economics of the Wet Process (New York: Marcel Dekker Inc, 1988); De Voto and Stevens, Uraniferous Phosphate Resources and Technology and Economics of Uranium Recovery from Phosphate Resources; IAEA, "The Recovery of Uranium from Phosphoric Acid."
- 37. Kim et al., "Potential Uranium Supply from Phosphoric Acid: A U.S. Analysis Comparing Solvent Extraction and Ion Exchange Recovery."
- 38. Gangue is rock or mineral matter of no value occurring with the metallic ore in a vein or deposit.
- 39. Abdel Zaher M Abouzeid, "Physical and Thermal Treatment of Phosphate Ores—An Overview," *International Journal of Mineral Processing* 85(2008): 59–84, doi:10.1016/j.minpro.2007.09.001.
- 40. D Beltrami et al., "Recovery of Uranium from Wet Process Phosphoric Acid by Solvent Extraction," *Chemistry Review* 114(2014): 12002–23, doi:dx.doi.org/10.1021/cr5001546.
- 41. D Beltrami et al., "Recovery of Uranium from Wet Process Phosphoric Acid by Solvent Extraction.
- 42. Gabriel et al., "Building Future Nuclear Power Fleets: The Available Uranium Resources Constraint."
- 43. Hanan Tayibi et al., "Environmental Impact and Management of Phosphogypsum," *Journal of Environmental Management* 90(2009): 2377–86, doi:10.1016/j.jenvman.2009.03.007; IAEA, "Radiation Protection and Management of NORM Residues in the Phosphate Industry," *Safety Reports Series No. 78* (Elsevier, 2013), doi:10.1016/j.resourpol.2012.04.002.
- 44. P M Rutherford, M J Dudas, and R A Samek, "Environmental Impacts of Phosphogypsum," *The Science of the Total Environment* 149(1994): 1–38.



- 45. Beltrami et al., "Recovery of Uranium from Wet Process Phosphoric Acid by Solvent Extraction."
- 46. Florin T Bunus, "Uranium and Rare Earth Recovery from Phosphate Fertilizer Industry by Solvent Extraction," *Mineral Processing and Extractive Metallurgy Review* 21(2000): 381–478, doi:10.1080/08827500008914174.
- 47. D K Singh, S Mondal, and J K Chakravartty, "Recovery of Uranium from Phosphoric Acid: A Review," *Chemical Engineering Progress* 34(2016): 201–25, doi:10.1080/07366299.2016.1169142.
- 48. F. J. Hurst, D. J. Crouse, and K. B. Brown, "Recovery of Uranium from Phosphoric Acid," *Industrial Engineering & Chemistry Process. Design & Development* 11 (1972): 122–28.
- 49. Bunus, "Uranium and Rare Earth Recovery from Phosphate Fertilizer Industry by Solvent Extraction."
- 50. Hurst, Crouse, and Brown, "Recovery of Uranium from Phosphoric Acid."
- 51. Wassenaar Arrangement, "The Wassenaar Arrangement on Export Controls for Conventional Arms and Dual-Use Goods and Technologies," 2016.
- 52. The Australia Group, "Export Control List: Chemical Weapons Precursors," 2015.
- 53. Ian Hore-Lacy, 9—Production of Byproduct Uranium and Uranium from Unconventional Resources BT—Uranium for Nuclear Power, Uranium for Nuclear Power (Elsevier Ltd, 2016), doi:https://doi.org/10.1016/B978-0-08-100307-7.00009-0; Urtek, "Urtek Presentation to NRC," 2013, doi:http://pbadupws.nrc.gov/docs/ML1323/ML13232A003.pdf.
- 54. Hurst, Crouse, and Brown, "Recovery of Uranium from Phosphoric Acid."
- 55. Alexander Glaser, "Characteristics of the Gas Centrifuge for Uranium Enrichment and Their Relevance for Nuclear Weapon Proliferation," *Science & Global Security* 16(2008): 1–25, doi:10.1080/08929880802335998.
- 56. IAEA, "IAEA Safeguards Glossary."
- 57. Hurst, F. J.; Crouse, D. J, Brown, K. B, "Recovery of Uranium from Phosphoric Acid," Industrial and Engineering Chemistry Process Design and Development 11 (1972): 122-128; Zhang, P, "Uranium from Phosphates: Rethinking Beneficiation, Leadership Academy in Sustainable Uranium and Critical Materials Production from Phosphates and Other Sources," August 2015, Nanchang, China; Nazari, K.; Maragheh, M. G.; Jabbari Rad, A, "Studies on extraction of uranium from phosphoric acid using PN-1200 extractant," Hydrometallurgy 71 (2004): 371-377; Rawajfeh, K. M.; Al-Matar, A. K, "Uranium extraction from purified wet process Jordanian phosphoric acid: A development study," Hydrometallurgy 56 (2000): 309-322; Chen, H. M et al., "Development of an Improved Two-cycle Process for Recovering Uranium from Wet-Process Phosphoric Acid," Industrial Engineering and Chemistry Research 26 (1987): 621-627; Kherfan, S.; Shadood, G.; Koudsi, Y, "Effect of anions in commercial phosphoric acid on the extraction of uranium by DEHPA/TOPO," Periodica Polytechnica Chemical Engineering 55 (2011): 27–30; El-Reefy, S. A.; Awwad, N. S.; Aly, H. F, "Liquid-liquid extraction of uranium from phosphoric acid by HDEHP-CYANEX-921 mixture," "https://www.worldcat.org/title/journal-of-chemicaltechnology-and-biotechnology/oclc/781512786&referer=brief_results" Journal of Chemical Technology and Biotechnology 69 (1997): 271-275; Khleifia, N.; Hannachi, A.; Abbes, N, "Studies of Uranium Recovery from Tunisian Wet Process Phosphoric Acid," International Journal of Innovation and Applied Studies 3 (2013): 1066-1071.
- 58. C. Gupta and H. Singh, *Uranium Resource Processing—Secondary Resources* (Springer, Berlin, 2003).
- 59. Avner Cohen, "Before the Beginning: The Early History of the Israeli Nuclear Project (1949–1954)," *Israel Studies* 3(1998): 112–39.
- 60. Astley and Stana, "There and Back Again 2.5Again Who Did What in Solvent Extraction? A Demonstrated & Proven Technology for Uranium Recovery from Phosphoric Acid."
- 61. E Kahaha, Historical Dictionary of Israeli Intelligence (Scarecrow Press, Inc, 2006).



- 62. NTI, "Rotem Amfert Negev Ltd," 2011.
- 63. Ewald Schnug, "Where Has All the Uranium Gone? Or What Feeds Dimona—Circumstantial Evidence for an Illicit Fate of Uranium from Rock Phosphate Processing," in *Uranium—Past and Future Challenges*, ed. B. J. Merkel and A. Arab (Springer International Publishing Switzerland 2015, 2015), 731–38, doi:10.1007/978–3-319–11059–2_84.
- 64. U.N., "Report of the Director General of the IAEA," vol. 9724836E, 1997, doi:S/2010/579.
- 65. Ahmed F. Saleh, Mazin M. Elias, and Nada F. Tawfiq, "Determination of Uranium Concentration in Urine of Workers in an Iraqi Phosphate Mine and Fertilizer Plants," *Journal of Radioanalytical and Nuclear Chemistry* 298(2013): 187–93, doi:10.1007/s10967–013–2420–3; UN, "Report of the Director General of the IAEA."
- 66. Lucy Dean, Regional Surveys of the World—The Middle East and North Africa 2004, 50th Edition (London: Europa Publications, 2004).
- 67. UN, "Report of the Director General of the IAEA."
- 68. Areva, "Morocco: Areva and OCP Sign Mining Cooperation Agreement," 2007.
- 69. Shamim Akhtar, Yang Xiaoyong, and Wang Fang Yue, "Uranium Deposits and Resources Potential in Pakistan: A Review" 27 (2015): 1293–96; F. J. Dahlkamp, *Uranium Deposits of the World—Asia* (Springer, Berlin, 2009).
- Edmond Roy, "Australian Uranium and India: Ideology versus Pragmatism," South Asia: Journal of South Asian Studies 34(2011): 113–40, doi:10.1080/00856401.2011.549087; Michael Clarke, "Australia, India and the Uranium Question," Australian Journal of Political Science 46(2011): 489–502, doi:10.1080/10361146.2011.595389.
- 71. Mark Hibbs, "Iran and Secondary Uranium Resources," *Carnegie Endowment for International Peace*, 2013.
- 72. Nils Haneklaus et al., "Energy Neutral Phosphate Fertilizer Production Using High Temperature Reactors: A Philippine Case Study" 144, no. June (2015): 69–79.
- 73. Anthony H Cordesman and Ashley Hess, *The Evolving Military Balance Korean Peninsula and Northeast Asia*, vol. I, 2013; Jungmin Kang et al., "South Korea's Nuclear Surprise," *Bulletin of the Atomic Scientists* 61(2005): 40–49, doi:10.1080/00963402.2005.11460853.